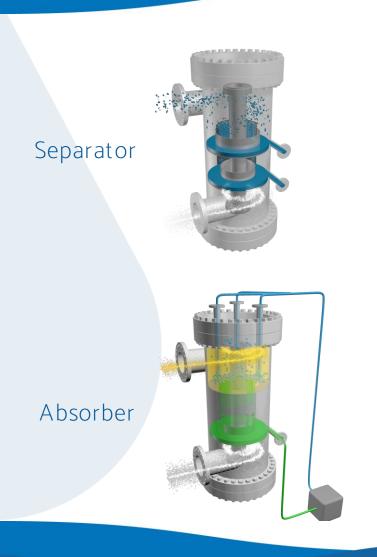
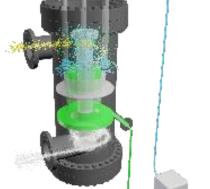
## POINT SOURCE CAPTURE SOLUTIONS







Stripper



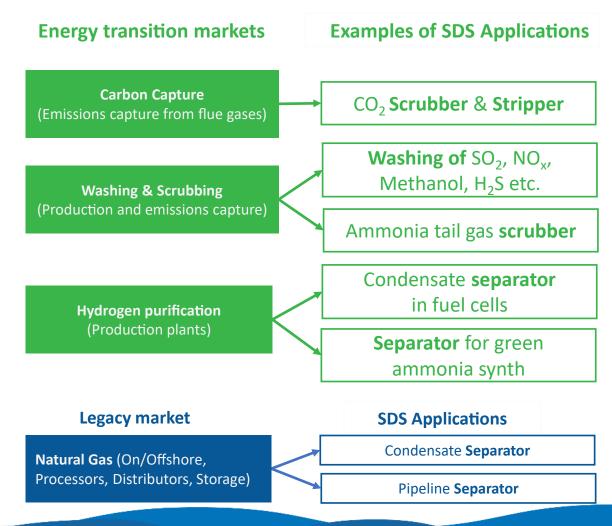
Quencher

# SDS Separation offers high performance, easy to install emission reduction equipment with low TCO and low footprint

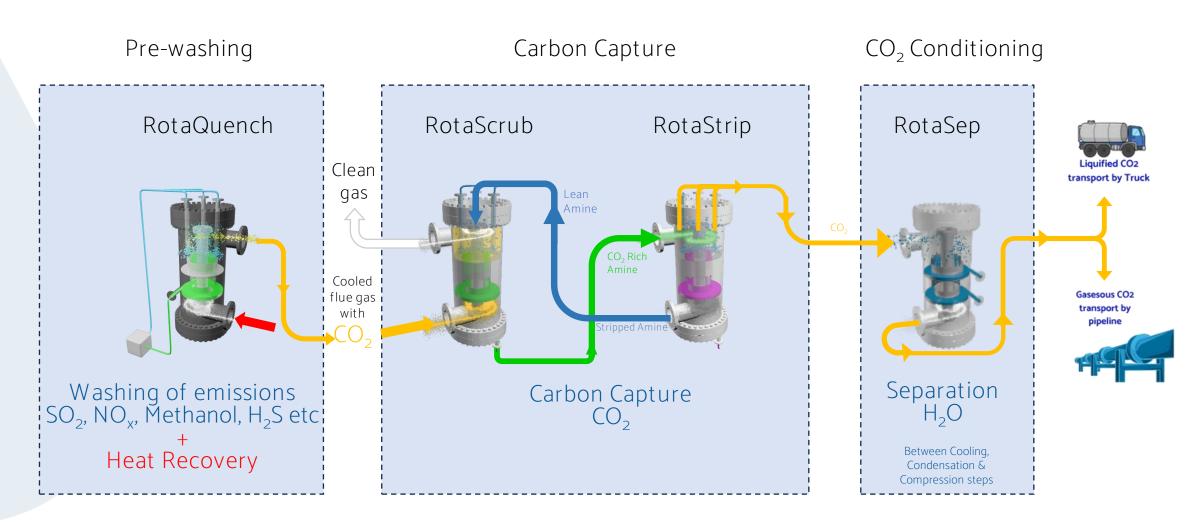
# **Single Technology Platform** Scrubber **Stripper** Washer Separator

#### **Key value drivers**

- Proprietary Technology: Patented rotating core consisting of co-axial channels
- ♦ Compact: High specific area results in 5-10x smaller units vs. conventionals
- High efficiency: Centrifugal force and controlled gas-liquid flows results in highly efficient scrubbing & stripping
- Wide operating window: Applicable in the widest range of gas pressure, gas temperatures and gas flows

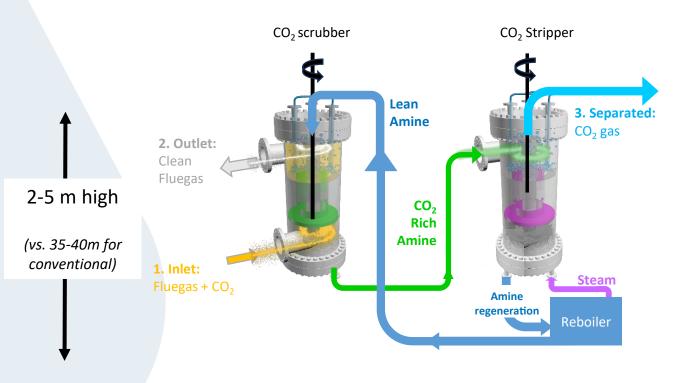


## SDS applications in the Carbon Capture chain



## Our Point Source Carbon Capture solution for <100kT emitters

A rotating cylinder with co-axial channels leading to superior economics vs. conventional packed beds



- Perfectly controlled counter-current flow pattern with low rotation
- 10x higher mass transfer coefficient
- 10x higher specific area between gas and absorbent

### **Superior performance**

- 10 times smaller size vs conventional packed bed scrubbers
- No amine overdose needed, 20-40% less scrubbing liquid use
- Opportunity to apply higher viscous Amines with highest CO2 loading capacity at lowest market price.



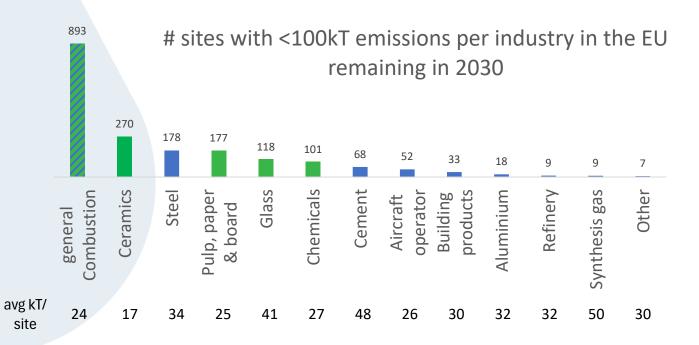
20-25% lower Capex

20-30% lower OPEX

**Economical Business Case Point Source Capture for smaller emittors <100kT** 

## SDS offers a solution to turn hard-to-abate emissions for midscale industry into an opportunity

- ♦ In 2030 still >2,200 sites emit 55 Mt  $CO_2$ / yr in EU + UK.
- Because many emissions are unavoidable in production or electrification isn't an option



### Our CC solution is economical

- For Flue gas with CO<sub>2</sub> concentrations > 3% CO<sub>2</sub>
- Emitters with smaller volumes as of 8 kT/year
- Sites not connected to a CO<sub>2</sub> pipeline and thus require liquefaction and truck transport
- Sites with Remaining process emissions, even if electrified, e.g. ceramics, glass, chemicals, asphalt, concrete, cement
- Hard to abate industries where the heat requirements prevent electrification

Source: EU and UK emission authority 2023 data

Sites & total emissions in 2030 reduced from 2023 anticipating decrease of smokestacks due to electrification (avg. 40%) and efficiency gains (avg. 10%)

# CO<sub>2</sub> absorber and stripper are commercially available from 2026 and scalable for flue gas flows between 1,000 and 60,000 m3/hr.

### **Carbon Capture Unit capacities and dimensions**

Based on 10% CO<sub>2</sub> flue gas at 40°C en 95% CO<sub>2</sub> absorption efficiency

Typical range for

Food processing,
Ceramic industry,
Packaging factories,
Paper factories

	CO2 capture (kTon/yr)	Gas flow (Am3/h)	Carbon Capture Skid size		Commercial
			Height (m)	Footprint (m)	Availability
	8	4.000	2.5	3 x 2	1H 2026
	30	16.000	3.1	5 x 3,5	2H 2026
	65	36.000	4	8 x 4,5	1H 2027
	100	60.000	5	12 x 6	2H 2027