## **TNO Science and Industry**



## **TNO** report

## CATO-D2.1.22 TNO CATO pilot plant at E-On Maasvlakte

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## Public Summary

Under the Dutch national program of  $CO_2$  capture, transport and storage, CATO, TNO has performed pilot plant tests at the coal fired power plant of E-On at the Maasvlakte in The Netherlands. For the first time the environmentally friendly proprietary TNO  $CO_2$  capture solvents CORAL<sup>®</sup> AUG and CORAL<sup>®</sup> XPT were tested under practical conditions of coal fired power plant flue gas (post-combustion capture). MEA capture solvent was also tested at 30% concentration in this pilot plant and acted as a benchmark.

The pilot plant tests resulted in the following findings:

- 1. High capture rates proved possible well over 90%
- 2. Excellent solvent stability, no degradation found
- 3. Virtually no emissions, no ammonia formation, no evaporation losses
- 4. Comparable energy consumption to MEA standard
- 5. Low temperatures proved possible which broadens application of waste heat
- 6. Membrane application showed feasibility of ultra-compact absorption

Operations showed to be smooth with fast reaction towards changes of settings, usually within several resident times.

Continuation of pilot testing with new to be developed  $CO_2$  capture solvent types from the CORAL<sup>®</sup> class family is highly recommended.

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