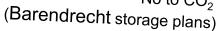
INITIATING LARGE-SCALE STORAGE IN THE NETHERLANDS OFFSHORE

Filip Neele (TNO), Chris Gittins (TAQA), Ton Wildenborg (TNO) & Tom Mikunda (TNO)



CCS 'SITUATION' NETHERLANDS, 2017

- Government target: meet Paris agreement targets
 - > 49% reduction in CO₂ emissions in 2030 (compared to 1990 levels)
 - Implying total additional reduction of 56 Mtpa
 - Of which 12 Mtpa by closing down coal fired power plants
 - Industry contribution: 22 Mtpa emission reduction
 - > Process efficiency: 3 Mtpa
 - Recycling: 1 Mpta
 -) CCS: 18 Mtpa
 - May 2018: ambition reduced to 7 Mtpa by 2030
 - M€ 300 /yr to be made available to develop policies, build expertise, run pilot projects (not just CCS!)



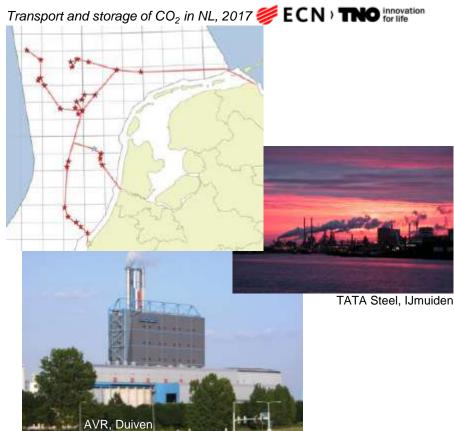
'No to CO₂'





CURRENT CCS ACTIVITIES IN THE NETHERLANDS

- Rotterdam harbour: Porthos consortium
 - > 20% of national emissions
 - Develop into 'green port'
 - Continue economic activity under increasingly strict greenhouse gas emission regulations
 - Target ~5 Mtpa by 2030; to grow beyond 2030
- Steel plant (TATA Steel)
 - > HIsarna process: pilot demo plant
 - CO₂ production 0.1 0.5 2-3 Mtpa
- Waste processing
 - Capture projects (CCU) starting or ongoing

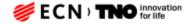


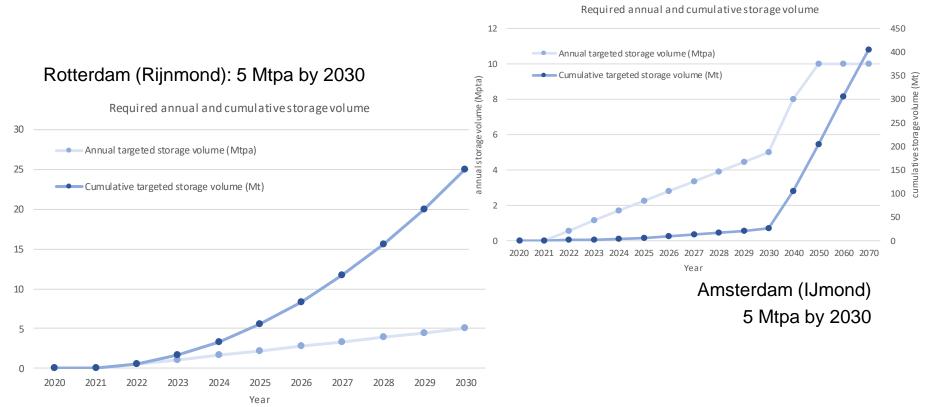
ROAD CCS PROJECT (CANCELLED 2017)





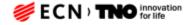
CO₂ SUPPLY PROFILES



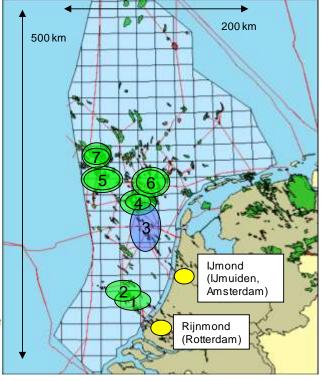


5 Initiating large-scale storage in The Netherlands offshore

STORAGE CAPACITY ASSESSMENT



#	Name	Capacit y (Mt)	Туре	Available (year)	Fields in cluster	Distance from Rotterdam (km)
1	P18	40	Gas fields	2020	2	25
2	P15	35	Gas fields	2025	3	40
3	Q1	135-235	Saline fm gas field	2020	1	100
4	K15	165	Gas fields	2020	6	150
5	K08	195	Gas fields	2020	6	180
6	L10	175	Gas fields	2022	3	170
7	K05	150	Gas fields	2028	9	200
Tot	al capacity	960 Mt				



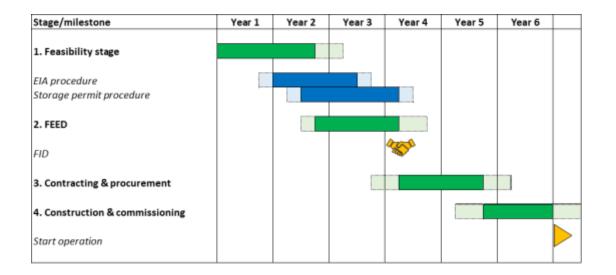
Nr 3: depleted aquifer connected to four small oil fields

GHGT-14, 22 October 2018

STORAGE DEVELOPMENT LEAD TIMES



- Re-using platforms, wells
- New build pipelines
- Developing a depleted gas field into a CO₂ storage site takes at least 6 years



NETWORK DEVELOPMENT

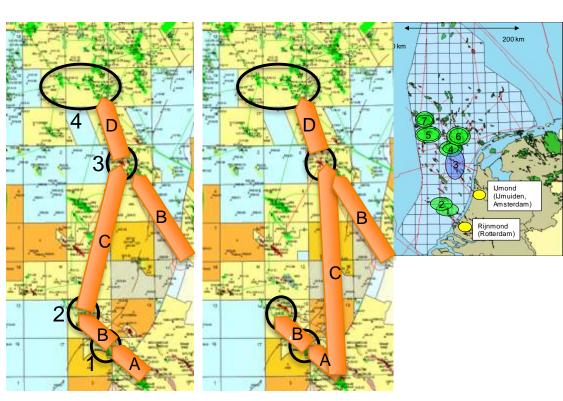


'Boundary conditions'

- Depleted field injection management
 - Warm injection near shore cluster, CO₂ through insulated pipeline
 - Cold injection from offshore hubs, CO₂ arrives at hub at sea water temperature
- Offshore clusters choice and workover
 - Availability
 - Cluster fields size
 - Fields risk level assessment
 - Unit storage cost estimates

POTENTIAL NETWORK DEVELOPMENT SCENARIOS

- CO₂ supply from Rotterdam & Amsterdam regions
- First element ('A') currently being designed
- Design element 'A' depends on choices made for later elements
- Selecting network development options:
 - > Unit cost of storage and transport
 - Risk assessment of clusters and fields
 - Availability of fields, platforms & wells
 - Storage capacity & injection rates



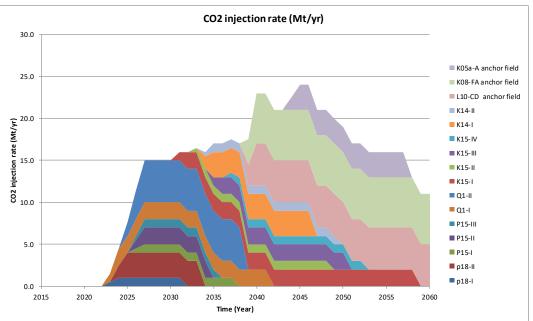
ECN > TNO innovation for life

DEVELOPMENT OF CO₂ STORAGE SITE PORTFOLIO



Depleted gas fields

- Gas fields: typical capacity 15-50 MtCO₂
- Developing field clusters
 - > Connect several fields to central hub
- Storage capacities 15-20 Mtpa reached by stacking *many* fields
 - > Up to10 fields online in parallel
- > High rate of development
 - Fields brought online on yearly basis



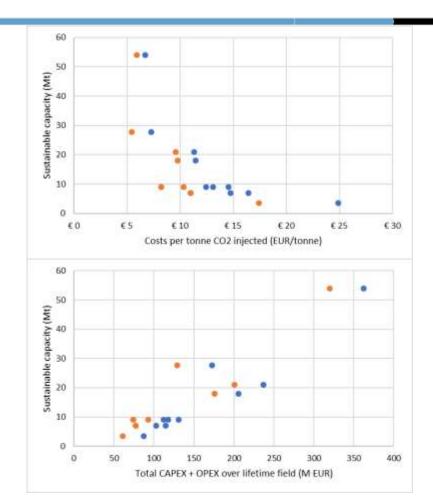
COST ESTIMATES

ECN > TNO innovation for life

Re-use vs new build Platforms		Existing export platform	New export platform	Existing satellite platform	New satellite platform
> Wells	Modification or new build cost	21	60	13	60
	(M€) Operational costs (M€/yr)	16	6	6	6
	Decommissioning (M€)	31	20	20	20
			Cost level (M€)		
	Workover for transfe			8	
	Newly drilled and comp	oleted	21		
	Operational costs (ME	JRpa)	2		
	Plug and abandon			6	

UNIT STORAGE COST

- Cost elements
 - Platform
 - Satellite or large central platform (both M€ 60)
 - Re-use (modified) or new (M€ 13 or 21)
 - > Opex (6 or 16 M€ /yr)
 - > Wells
 - > Workover (8 M€ /well)
 -) Opex (2 M€ /yr/well)
 - Abandonment
- Abandonment cost in case of re-use (platform & wells)
 - Included in CO₂ storage cost (.)
 - Not included, is part of gas field production cost()

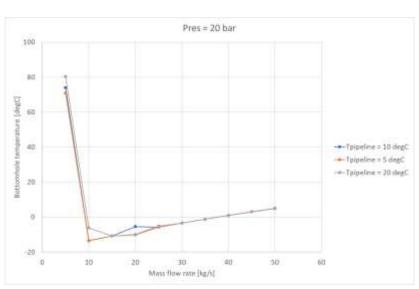


Solving these issues will affect the design of the T&S infrastructure

DEVELOPING T&S INFRASTRUCTURE

Low-pressure wells

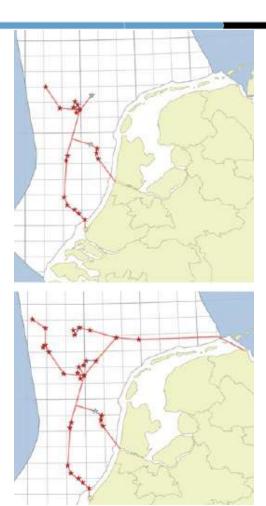
- Issue: (very) low depletion pressures cause issues when injecting CO₂
 - Injection to start at low rates to avoid low temperatures:
 - In the well (freezing of well bore)
 - At bottom hole (freezing of near well area, hydrate formation)
 - Direct injection from backbone pipeline (~ 100 bar) possible only once reservoir pressure above about 60 bar
 - At lower pressures: shut-in & start-up to be handled carefully
- Example showing bottom hole temperature in a low-pressure well for various flow rates (50 kg/s = 1.6 Mtpa)





ONGOING WORK

- > Hot vs cold CO₂ injection
 - How to manage safe injection when reservoir pressure is (very) low?
 - What are feasible rates when CO₂ is at 80 bar, 10 °C at offshore hub?
- Network development choices
 - Design and lay-out first elements impact on options in later phases of network development
 - Later phase must be clear at start network development
- Network flexibility and robustness
 - Assurance of storage capacity supply
 - Managing (absorbing) operational upsets





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THANK YOU FOR YOUR ATTENTION

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